



Items Supplied >

- 1 – FRONT EXHAUST ASSEMBLY
- 1 – REAR EXHAUST ASSEMBLY
- 5 – HOSE CLAMPS
- 2 – BOLT, HEX 5/16-18 x .63
- 2 – SCREW, BUTTON ¼-20 x .38
- 2 – BILLET MUFFLER TIPS
- 1 – EXHAUST MOUNT BRACKET

Application(s) >

Harley DYNA 91-05

Instruction Manual >

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PRIOR TO INSTALLATION, MAKE SURE YOUR STOCK HEADPIPE GASKETS ARE IN GOOD SHAPE. IF YOU HAVE ANY DOUBTS AS TO THEIR CONDITION, REPLACE THEM.

Read all instructions carefully and completely before installing your new exhaust system

1. Remove stock exhaust system.
2. Remove the rear stock mount bar from the motor.
3. Remove the flange and retaining ring from the stock headpipes.
4. Remove allen bolt from case and bolt supplied mount to motorcycle (see figure 1) but **do not tighten.**
5. Remove front and rear headpipe from box and install stock flange and retaining ring onto pipes.
6. Install the front and rear headpipes on the motorcycle but do not tighten. Make sure the pipes are parallel with each other.
7. Remove the muffler assembly from the box and slide one supplied clamp #27-61MSC onto each muffler tube. Refer to Figure 2 for proper alignment.
8. Slide the muffler assembly onto the head pipes by tapping on the head pipes with your hand as you push the mufflers forward making sure the assembly slides as far forward as possible. Secure the muffler assembly to the mounting bracket using the supplied 5/16-18 bolts but **do not tighten.**
9. Make sure the muffler assembly is parallel to the ground (this is critical) then tighten the following in order, muffler bracket to the motor, muffler assembly to the muffler bracket, head pipe flanges to the motor (slowly tighten opposing nut) and muffler clamps. (NOTE: If the muffler clamps are slid to far up the muffler or past the three slots, the clamps will not tighten.)
10. Unscrew the remaining hose clamps and feed the tail end of the clamp through the clips on the inside of the heat shields. The screw end of the hose clamp should be accessible for tightening but not visible when the heat shields are mounted to the pipes (see figure 2).
11. To install the front heatshield, first slide the rear portion of the heatshield over the muffler, continue to slowly slide it forward pushing the front of the shield gently into place between the frame and motor (Hint: Spread the hose clamps apart slightly to make it easier to slide them over the muffler assembly and head pipes). Make sure the muffler clamps don't interfere with the heatshields and are aligned as shown in figure 2. Snug the heatshield clamps but **do not tighten.**

DISCLAIMER: NOT LEGAL FOR SALE OR USE IN CALIFORNIA ON ANY POLLUTION CONTROLLED MOTOR VEHICLE. THE SALE, USE, OR INSTALLATION OF THIS PRODUCT MAY ALSO BE ILLEGAL NATIONWIDE UNDER THE FEDERAL CLEAN AIR ACT (42 U.S.C. § 7522(A)(3)).

12. Install the rear heatshield the same way as the front heatshield.
13. Install one billet tip on each heatshield making sure the angled ends of the tips are parallel with each other. Fasten the tips with the supplied ¼-20 screws making sure they snug up against the heatshield leaving no gap between the tip and heatshield when tighten. **If it is difficult to slide the tips into the heatshields loosen the clamps on the heatshield, failure to do this may cause damage to the chrome tips.**
14. Tighten the clamps on the heatshield.
15. Make sure all the hardware (brackets, headpipes, heatshields, mufflers and baffles) has been tightened appropriately and cleaned before starting your motorcycle.

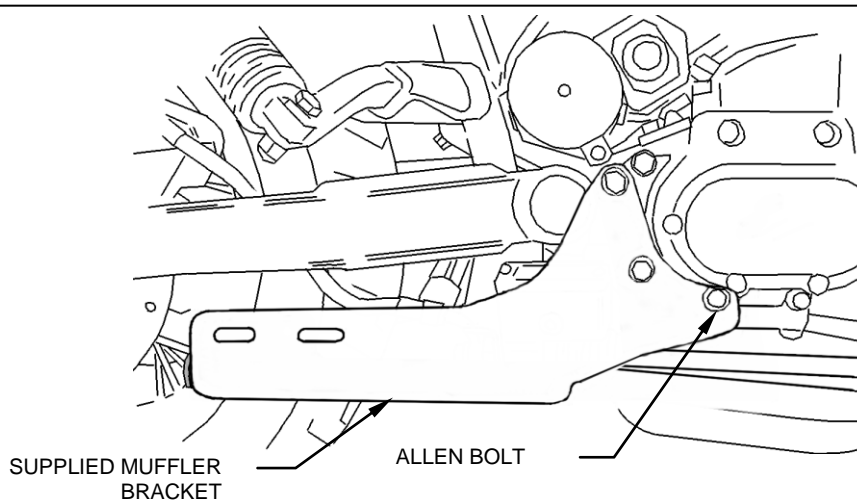
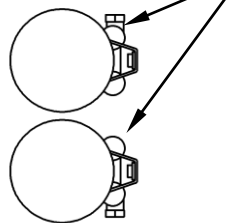


FIGURE 1

ORIENTATE CLAMPS AS SHOWN



FRONT VIEW

FIGURE 2

Before starting your engine remove all fingerprints from chrome with a quality wax or chrome polish. Failure to do so can cause discoloration. Due to fluctuations in fuel injection/carburetion settings, timing, etc., Cobra Engineering does not warrant against chrome discoloration.