

## Items Supplied >

- 1 – Exhaust Mount
- 1 – Front Head Pipe
- 1 – Rear Head Pipe
- 1 – Front Heat Shield
- 1 – Rear Heat Shield
- 1 – Muffler Set
- 1 – Hardware Kit

## Application >

HONDA VT1100 SABRE 00-07

## Instruction Manual >

1573SC/1873

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1. Remove stock exhaust system.
2. Remove mufflers from box and set them on a flat surface with brackets pointing up and the small ends of the mufflers are to your right. Locate the two slider brackets in the hardware kit. Place one slider bracket inside each muffler bracket with the flat side of the bracket pointing up.
3. Remove the exhaust mounting bracket from the box and place on top of the muffler brackets with the small bracket to your left pointing downward and the larger bracket to your right pointing upward. (See Figure 1). Install the four 5/16" bolts through the mounting bracket and into the slider bracket but **DO NOT TIGHTEN**.
4. Slide one supplied clamp #27-61MSC onto each muffler and position as shown in Figure 2.
5. Slide one supplied flange onto each head pipe. Install the rear head pipe using the stock hardware but **DO NOT TIGHTEN**.
6. Slide the top muffler over the rear head pipe and align holes in the mounting bracket with the holes in the frame bracket. NOTE: Be sure the mounting bracket is mounted behind the frame bracket. Using stock hardware, secure the mounting bracket to the frame bracket.
7. Slip the front head pipe into the lower muffler and pivot head pipe into front exhaust port. Using stock hardware, snug head pipe into place. Make sure mufflers and head pipes are parallel.
8. Unscrew the four remaining hose clamps and feed the tail end of the clamp through the clips on the inside of the heat shields. The screw end of the hose clamp should be accessible for tightening but not visible when the heat shields are mounted to the pipes. Place the heat shields onto the head pipes but leave loose.
9. Adjust the mufflers so that they are in proper alignment with the heat shields as shown in Figure 2. NOTE: On Part #1573SC, the heat shield should cover the weld. Rotate the muffler clamps so they don't interfere with the heat shield fitment but are still accessible to tighten. (NOTE: If the clamps are slid to far up on the muffler or past the three slots, the clamps will not tighten.)
10. Tighten the head pipes making sure to tighten evenly.
11. Tighten remaining hardware in the following order; muffler bolts, muffler clamps, mounting bracket and then heat shields.

\* *Cobra recommends you always wear a helmet while riding. Please never operate your motorcycle while under the influence of alcohol and/or drugs. Enjoy the new look of your motorcycle and please ride safely.*

It is recommended that you re-jet your bike with a Boulevard Jet Kit, available from Cobra part #92-1273.

**IMPORTANT:** Before starting engine remove all fingerprints from chrome with a wax or chrome polish. Failure to do so can cause discoloration.

